

COMPLIANCE SUMMARY REPORT / PRODUCT SPECIFICATIONS

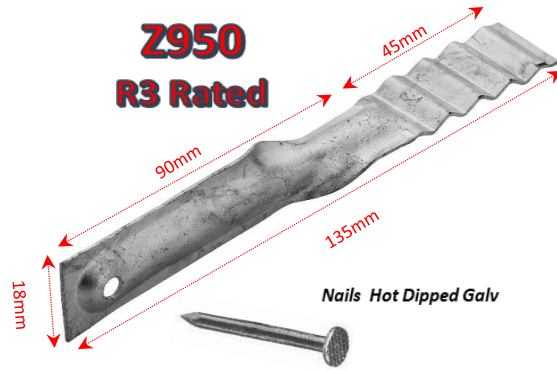
**CARLRAY VENEER TIES SIDE-FIXED MEDIUM DUTY Z950 R3 RATED
COMPLY TO AS 2699.1:2020 & AS 3700:2018**

Manufactured By

Carlray Pty Ltd
448 The Boulevard
Kirrawee N.S.W. 2232

Product: Code 83894

Type: A
Category of Tie: Veneer - Side Fixed
Classification: Medium Duty
Rated Cavity Width: 50mm
Durability Category: R3 Marine
Fastening Requirements: 3.15 Galv Nail
Product Dimensions: 135mm x 18mm x .75mm



Test Results: Specimens Tested 6

Duty Classification	Mean Strength Kn	
	Tension	Compression
Medium Duty	0.99	0.9

Durability Class	Colour Code	Material
R3	RED	Z950 + 475gms/m ² on each surface

Water Transfer Test	Vertical Offset = 0	Vertical Offset = 20mm
Up Position	Pass	Pass

Note: Ties must be installed in the up position, as per image.

Corrosion Zones for Masonry Strip Steel Veneer Ties - Material Z950 Galv		
Durability Class	Surf Coast	Sheltered Coast
R3	1km to 10km	100m to 1km

Note: The closer the construction is located to the sea the higher corrosive environment.

Installation and Spacings Requirements For Masonry Veneer Ties		
450 Stud Walls	600 Stud Walls	Around Openings & Edges
600mm x 450mm	600mm x 600mm	300mm x 300mm

Note: Suitable for timber frames. The correct mortar mix is important to effectivity of strength in masonry construction.

Assessment / Overview

These ties comply, having been independently tested. Carlray manufactures only with materials compliant to corrosivity categories & durability classes specified in the Australian Standard for Built-In Components for Masonry Construction A.S. 2699.1.2020 & Masonry Structures A.S. 3700.2018. Test reports & Material Certificate of Analysis for determining the coating thickness are available on request.

INDUSTRIAL GALVANIZERS (NSW)

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QUALITY ASSURANCE CERTIFICATE

To: Carlray Pty Ltd
Email: carlray@ozemail.com
Date: 2/08/2019

Steelwork galvanized through our NSW plants is processed in accordance with the requirements of AS/NZS 4680:2006 and quality system ISO9001:2008. The work described below has had the coating thickness measured using the method described in AS 2331.1.3 - 2001, using a calibrated instrument; the results are attached.

Hot dip galvanized coatings as described by AS/NZS4680 is the process whereby the steel is immersed in a molten bath of zinc after fabrication resulting in a tough thick metallic envelope covering the entire steel surface.

The associated durability of this coating is dependent on the Atmospheric Corrosive Category of the application and reference should be made to AS/NZS2312 for clarification.

Company: Carlray Pty Ltd
Project Name: Ties
Purchase Order:
Factory Order: 80529

Regards

Customer Service
Industrial Galvanizers (NSW)



Quality
ISO 9001

SAI GLOBAL

Quality Assurance Checklist Industrial Galvanizers



Customer: Carliay
 Testing Authority: IG Sydney
 Test Method Used: G5 Magnetic Induction
 Factory Order: 80529

Date of Issue: 01.08.2019
 Test Instrument ID: 774347
 Test Instrument Calibration Date: 03.06.19 #2760

Item (Description) / ID / Batch	Article Thickness (mm)	Local Zinc Coating Thickness in μm <i>Random Readings in 20 sq.cm area</i>										Avg (μm)	AS 4680 Expected Zinc Thickness (μm) if Article Thickness (mm) is... Average to be within $\pm 1.5\%$ of the standard thickness foil chosen.	Outcome Pass (P) Fail (F)
		(10)												
Veneer Ties	Foil μm												Average to be within $\pm 1.5\%$ of the standard thickness foil chosen.	
1	A	142	116	128	126	118	106	106	98	92	113.8	Local Readings (average of 10)		
	B	116	108	90	84	124	114	95	92	106	102.4	Local Readings (average of 10)		
	C	122	96	122	118	106	122	142	136	114	118.8	Average Readings (Average of 30)	P	
	Navigation Reading											112		
2	A											#DIV/0!	Local Readings (average of 10)	
	B											#DIV/0!	Local Readings (average of 10)	
	C											#DIV/0!	Average Readings (Average of 30)	
	Navigation Reading											#DIV/0!		
3	A											#DIV/0!	Local Readings (average of 10)	
	B											#DIV/0!	Local Readings (average of 10)	
	C											#DIV/0!	Average Readings (Average of 30)	
	Navigation Reading											#DIV/0!		
4	A											#DIV/0!	Local Readings (average of 10)	
	B											#DIV/0!	Local Readings (average of 10)	
	C											#DIV/0!	Average Readings (Average of 30)	
	Navigation Reading											#DIV/0!		

The coating thickness of this galvanized product has been tested according to the requirements of AS4680:2006 (Appendix G) and using methods described in AS2331.1.3-2001. The local and average coating thickness has been reported. If the 'Outcome' is 'Pass', the zinc thickness complies with the Standard. Retests are marked with an 'R'.

Tested by: Chris Lavopa
 Position: Spin Plant Super-Intendent
 Date: 01.08.2019

Signature:



Spin Work

RESULTS

Resistance to Water Transfer

Table 1 summarises the results of the resistance to water transfer test. The orientation of the tie has been defined as right-way up when the longitudinal rib stiffener is in the convex up position as shown in appendix A.

Installation	Displacement (mm)	Result
Right-way up	0	Pass
Right-way up	20	Pass
Upside down	0	Pass
Upside down	20	Fail

Table 1. Results of Resistance to Water Transfer Tests

Strength

Table 2 summarises the strength values obtained.

Specimen Number	Strength (kN)	
	Compression	Tension
1	0.97	0.79
2	0.88	1.04
3	0.83	1.00
4	0.70	1.11
5	1.14	0.96
6	0.89	1.02
Mean	0.90	0.99
Standard Deviation	0.15	0.11
Characteristic Strength	0.66	0.81

Table 2. Summary of Results for Strength Tests